

RECOMMENDED RESIN SATURATION RATES FOR MAXLINER® LINERS USING MAXLIGHT® UV LED RESIN SYSTEMS



MAX SCRIM LINER® | LINERTUBE® | CLEARLINER™

Gap = T x 2 + 2mm

	LBS/FT		LBS/FT
3"x3mm	0.56		
4"x3mm	0.75	4"x4.5mm	1.00
5"x3mm	0.93	5"x4.5mm	1.30
6"x3mm	1.12	6"x4.5mm	1.50
8"x3mm	1.50	8"x4.5mm	2.00
10"x3mm	1.87	10"x4.5mm	2.50

MAX WOVOLINER®

Gap = T x 2 + 2mm

	LBS/FT		LBS/FT
2"x2.5mm	0.26		
3"x2.5mm	0.40	3"x3.5mm	0.65
		4"x3.5mm	0.75
		5"x3.5mm	0.90
		6"x3.5mm	1.10
		8"x3.5mm	1.45

MAX WOVOX® | WOVOGLASS®

Gap = T x 2 + 2mm (+ 3mm for transition)

	LBS/FT		LBS/FT
2"x2.5mm	0.26		
3"x2.5mm	0.40	3"x3.5mm	0.62
		4"x3.5mm	0.90
		6"x3.5mm	1.12
		8"x3.5mm	1.50

MAX FLEXLINER®

Gap = T x 2 + 1mm

	LBS/FT		LBS/FT
4"x3mm	0.65	4"x4.5mm	0.95
5"x3mm	0.80	5"x4.5mm	1.18
6"x3mm	0.95	6"x4.5mm	1.41

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MAX FLEX 4D®

Gap = T x 2 + 1mm (+ 2mm for transition)

	LBS/FT		LBS/FT
		3"x4.5mm	0.72
		4"x4.5mm	1.00
		6"x4.5mm	1.45
		8"x4.5mm	1.90
		10"x4.5mm	2.40

MAX SUPERFLEX® D

Gap = T x 2 + 1mm

	LBS/FT		LBS/FT
2"x2mm	0.21		0.85
3"x2mm	0.31	3"x4.5mm	1.10
4"x2mm	0.42	4"x4.5mm	1.20
5"x2mm	0.52	6"x4.5mm	1.50
6"x2mm	0.63	8"x4.5mm	2.25
		10"x4.5mm	2.60

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