



MaxLiner Resin Saturation Chart

Recommended Resin Saturation Rates for MaxLiner® Liners with MaxPox® Resin Systems

MAX WovoLiner®				Minimum Gap Setting = T x 2 + 2mm			
2.5mm (available in 2" and 3" only)				3.5mm			
2"	0.25						-
3"	0.35						0.70
4"							0.80
5"							1.00
6"							1.20
8"	-		-				1.60
MAX WovoX® & WovoGlass®				Minimum Gap Setting = T x 2 + 2mm			
2.5mm				3.5mm			
2"	0.30		-				-
3"			-				0.75
4"			-				0.90
6"			-				1.30
8"			-				1.70
MAX SCRIM Liner & LinerTube®				Minimum Gap Setting = T x 2 + 2mm			
		3mm		4.5mm			
3"	-		0.56				-
4"	-		0.75				1.00
5"	-		0.93				1.30
6"	-		1.10				1.50
8"	-		1.50				2.00
10"	-		1.65				2.50



MaxLiner Flex 4D				Minimum Gap Setting = $T \times 2 + 1\text{mm}$ (+ 2mm for transition)
			4.5mm	
3"	-	-	0.85	
4"	-	-	1.10	
6"	-	-	1.50	
8"	-	-	2.00	
10"	-	-	3.00	
MAX FlexLiner				Minium Gap Setting = $T \times 2 + 1\text{mm}$
		3 mm	4.5 mm	
4"	-	0.75	1.00	
5"	-	0.85	1.30	
6"	-	0.90	1.50	
MAX SuperFlex® D				(Minimum Gap Setting = $T \times 2 + 1\text{mm}$)
2mm			4.5mm	
2"	0.25	-	-	
3"	0.35	-	0.90	
4"	0.45	-	1.25	
5"	-	-	1.50	
6"	-	-	1.75	
8"	-	-	2.50	
10"	-	-	3.00	

Call technical support with additional questions at 877.426.5948

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