



Max CalTube™ - HF

Ultra-flexible, light duty PE fabric with PVC coating and a High Frequency welded overlap seam. For use in Open-End liner (Blind-Shot) and Pull-in-Place applications. Once pressurized inside of the liner, the flexible tube will press the liner against the host pipe during the curing process.

TECHNICAL DATA:

- Coating: PVC
- Carrying Material: Polyester
- Seam: High Frequency Welded overlap
- Color: Yellow
- Installation: Inversion or "pull-in" Method
- Recommended Curing Method: Heat curing up to maximum 122°F (50°C)
- Resin Compatibility: Use with MaxPox™ resin and hardener from the MaxLiner™ System
- Highly recommended single use only



DIAMETER RANGE:

2"-6"

AVAILABLE MANUFACTURER LENGTHS:

165 and 330 ft. lengths in stock (+/-)
Longer lengths available

INSTALLATION:

Installation Air Pressure: 5 to 7 psi (may need additional pressure to invert around bends)

Pipe Diameter (inches)	2	3	4	5	6
Maximum Recommended Pressure (psi)	15	12	12	10	7

APPLICATIONS:

Open-Ended inverted liner
Pull-In-Place
Hot water and Ambient only
Guide Tube

STORAGE/HANDLING:**Avoid extremes of temperature**

Freezing may cause the coating structure to degrade locally, especially areas where the coating is in tension or compression - at bends and edges, and immediately adjacent to seam welds.

Recommended storage temperature 40°F - 95°F.

Shelf life at this temperature: in excess of 1 year.

Avoid extremes of humidity

Very high relative humidity (especially at high temperature such as tropical countries) will accelerate the degradation, consequently reducing the shelf life.

Recommended storage humidity 25% rh - 65% rh.

Shelf life at 65%, 95°F: 1 year.

Avoid prolonged wet storage

As with high humidity, the coating is more susceptible to degradation at higher temperatures, and even further susceptible if pH of liquid in contact is significantly above or below 45°F.

Wet storage is not recommended.

Avoid direct sunlight or incident UV radiation

Prolonged exposure to ultra violet light will accelerate the degradation of the PVC coating.

Store away from direct sunlight, preferably in dark conditions.

Mechanical damage should be avoided

- Ensure that calibration tube is not placed directly onto grit or gravel floor - sweep and cover floor first.
- Ensure personnel are instructed not to walk on the calibration tube.
- Handle with care.
- Ensure any rollers are clean, and the calibration tube is not in contact with any sharp edges or snags anywhere during use.

Chemical attack

Avoid prolonged contact with solvents and chemicals.

Call our technical advisor with additional questions at 877.426.5948

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